



2W Proportional Valves

453

3W Proportional Valves

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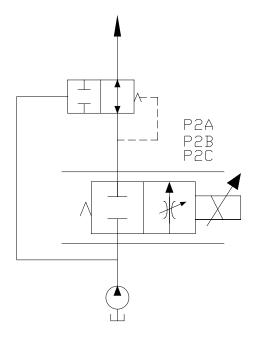
2W Proportional Valves

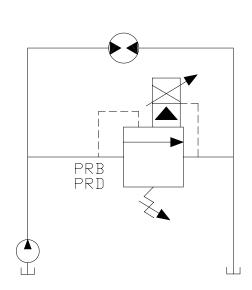
	GPM	PSI	LPM	BAR	MODEL	PAGE
	4.5	300	17	21	EE-P2A	454
	9	3000	34	207	EE-P2B	456
	9	3000	34	207	EE-P2C	458
	12	3000	45	207	EE-PRB	460
√ 1	30	3000	114	207	ET-PRB	462
	12	3000	45	207	EE-PRD	464
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Typical Schematic

Typical application for the P2A, P2B, and P2C is for speed control.

Typical application for the PRB and PRD is for fan or motor speed control.





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EE-P2A 2 Way, Normally Closed, Proportional Flow Control Valve

DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, proportional flow control valve.

OPERATION

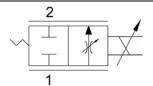
When de-energized the EE-P2A blocks flow at ports (1) and (2).

When energized, the valve allows flow from (1) to (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL





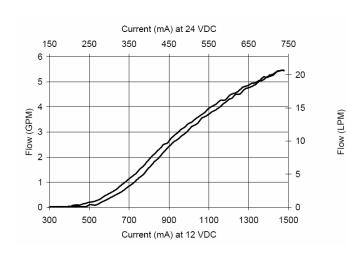
Requires use of a compensator to give pressure compensated flow control function.

If low voltage is expected on the machine, 12 or 24 volt systems will require the use of 10 volt or 20 volt coils respectively.

Consult Factory for availability of these coil options.

Consult Factory for electrical signal recommendations.

PERFORMANCE

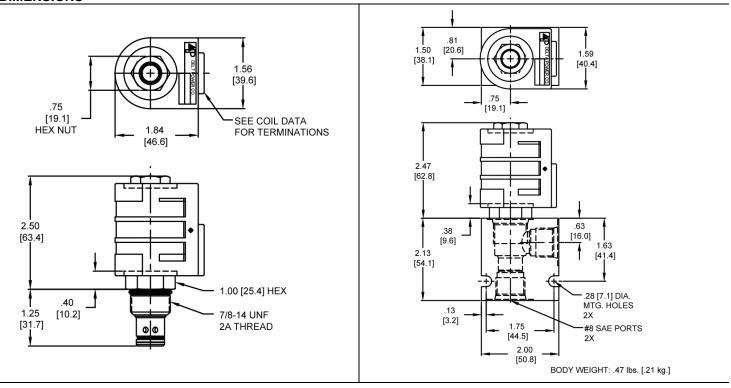


VALVE SPECIFICATIONS

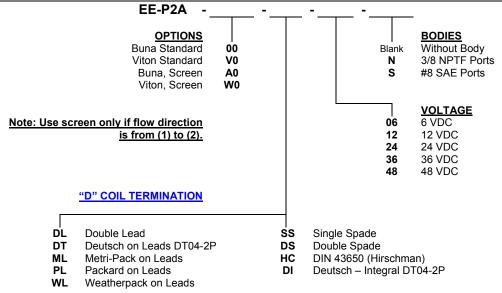
Max Differential Pressure 300 PSI (21bar) PSID 150 PSI (10 bar) Max System Pressure 3000 PSI (207 bar) Hysteresis 10% Threshold 20% to 40% of Full Current Viscosity Range 36 to 3000 SSU (3 to 647 cSt) Filtration ISO 18/16/13 Media Operating Temperature Range -40° to 250° F (-40° to 120° C) Weight .29 lbs. (.13 kg) Operating Fluid Media General Purpose Hydraulic Fluid Cartridge Torque Requirements 30 ft-lbs (40.6 Nm) Coil Nut Torque Requirements 4-6 ft-lbs (5.4-8.1 Nm) Cavity DELTA 2W Cavity Form Tool (Finishing) 40500000 Seal Kit 21191200	Nominal Flow	0 - 4.5 GPM (0 - 17 LPM)
Max System Pressure3000 PSI (207 bar)Hysteresis10%Threshold20% to 40% of Full CurrentViscosity Range36 to 3000 SSU (3 to 647 cSt)FiltrationISO 18/16/13Media Operating Temperature Range-40° to 250° F (-40° to 120° C)Weight.29 lbs. (.13 kg)Operating Fluid MediaGeneral Purpose Hydraulic FluidCartridge Torque Requirements30 ft-lbs (40.6 Nm)Coil Nut Torque Requirements4-6 ft-lbs (5.4-8.1 Nm)CavityDELTA 2WCavity Form Tool (Finishing)40500000	Max Differential Pressure	300 PSI (21bar)
Hysteresis 10% Threshold 20% to 40% of Full Current Viscosity Range 36 to 3000 SSU (3 to 647 cSt) Filtration ISO 18/16/13 Media Operating Temperature Range -40° to 250° F (-40° to 120° C) Weight .29 lbs. (.13 kg) Operating Fluid Media General Purpose Hydraulic Fluid Cartridge Torque Requirements 30 ft-lbs (40.6 Nm) Coil Nut Torque Requirements 4-6 ft-lbs (5.4-8.1 Nm) Cavity DELTA 2W Cavity Form Tool (Finishing) 40500000	PSID	150 PSI (10 bar)
Threshold 20% to 40% of Full Current Viscosity Range 36 to 3000 SSU (3 to 647 cSt) Filtration ISO 18/16/13 Media Operating Temperature Range -40° to 250° F (-40° to 120° C) Weight .29 lbs. (.13 kg) Operating Fluid Media General Purpose Hydraulic Fluid Cartridge Torque Requirements 30 ft-lbs (40.6 Nm) Coil Nut Torque Requirements 4-6 ft-lbs (5.4-8.1 Nm) Cavity DELTA 2W Cavity Form Tool (Finishing) 40500000	Max System Pressure	3000 PSI (207 bar)
Viscosity Range 36 to 3000 SSU (3 to 647 cSt) Filtration ISO 18/16/13 Media Operating Temperature Range -40° to 250° F (-40° to 120° C) Weight .29 lbs. (.13 kg) Operating Fluid Media General Purpose Hydraulic Fluid Cartridge Torque Requirements Coil Nut Torque Requirements Cavity DELTA 2W Cavity Form Tool (Finishing)	Hysteresis	10%
Filtration ISO 18/16/13 Media Operating Temperature Range -40° to 250° F (-40° to 120° C) Weight .29 lbs. (.13 kg) Operating Fluid Media General Purpose Hydraulic Fluid Cartridge Torque Requirements 30 ft-lbs (40.6 Nm) Coil Nut Torque Requirements 4-6 ft-lbs (5.4-8.1 Nm) Cavity DELTA 2W Cavity Form Tool (Finishing)	Threshold	20% to 40% of Full Current
Media Operating Temperature Range Weight Operating Fluid Media Cartridge Torque Requirements Coil Nut Torque Requirements Cavity Cavity Form Tool (Finishing) -40° to 250° F (-40° to 120° C) General Purpose Hydraulic Fluid Ageneral Purpose Hydraulic Fluid Agenera	Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Temperature Range Weight Operating Fluid Media Cartridge Torque Requirements Coil Nut Torque Requirements Cavity Cavity Form Tool (Finishing) -40° to 250° F (-40° to 120° C) General Purpose Hydraulic Fluid General Purpose Hydraulic Fluid 40.6 Nm) 4-6 ft-lbs (40.6 Nm) DELTA 2W 40500000	Filtration	ISO 18/16/13
Weight .29 lbs. (.13 kg) Operating Fluid Media General Purpose Hydraulic Fluid Cartridge Torque Requirements 30 ft-lbs (40.6 Nm) Coil Nut Torque Requirements 4-6 ft-lbs (5.4-8.1 Nm) Cavity DELTA 2W Cavity Form Tool (Finishing) 40500000	Media Operating	40° to 250° E / 40° to 120° C)
Operating Fluid Media General Purpose Hydraulic Fluid Cartridge Torque Requirements 30 ft-lbs (40.6 Nm) Coil Nut Torque Requirements 4-6 ft-lbs (5.4-8.1 Nm) Cavity DELTA 2W Cavity Form Tool (Finishing)	Temperature Range	-40 to 250 F (-40 to 120 C)
Cartridge Torque Requirements Coil Nut Torque Requirements Cavity Cavity Form Tool (Finishing) 30 ft-lbs (40.6 Nm) 4-6 ft-lbs (5.4-8.1 Nm) DELTA 2W 40500000	Weight	.29 lbs. (.13 kg)
Requirements Coil Nut Torque Requirements Cavity Cavity Form Tool (Finishing) Cavity Solution (40.6 Nm) 4-6 ft-lbs (5.4-8.1 Nm) DELTA 2W 40500000	Operating Fluid Media	General Purpose Hydraulic Fluid
Coil Nut Torque Requirements Cavity Cavity Form Tool (Finishing) Cavity Form Tool (Finishing) Cavity Form Tool (Finishing)	Cartridge Torque	30 ft-lbs (40 6 Nm)
Requirements 4-6 ft-lbs (5.4-8.1 Nm) Cavity DELTA 2W Cavity Form Tool (Finishing) 40500000	Requirements	30 It-103 (+0.0 IVIII)
Cavity DELTA 2W Cavity Form Tool (Finishing) 40500000	•	4-6 ft-lhs (5 4-8 1 Nm)
Cavity Form Tool (Finishing) 40500000	Requirements	
	Cavity	DELTA 2W
Seal Kit 21191200	Cavity Form Tool (Finishing)	40500000
	Seal Kit	21191200

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ORDERING INFORMATION

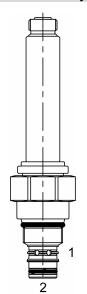


Approximate Coil Weight: .74 lbs. (.33 kg.)

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EE-P2B 2 Way, Normally Closed, Proportional Flow Control Valve



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, proportional flow control valve.

OPERATION

When de-energized the EE-P2B blocks flow at ports (1) and (2).

When energized, the cartridge's spool moves to restrict the flow from (1) to (2). Flow orifice is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

FEATURES

- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL



Uses "T" Tecnord coil.

Requires use of a compensator to give pressure compensated flow control function.

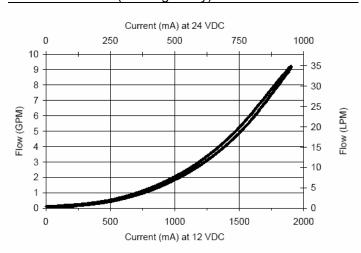
For best performance valve must be purged of air. Locate below reservoir or add check valve to return.

Recommended vehicle installation is Tube Down or Horizontal after purging. (Air work out of valve) Fasting purge position during bleeding/Start up is with the tube up. (Air works out of valve).

Recommended PWM Frequency 200Hz, for questions consult Factory for specific electrical signal recommendations.

PERFORMANCE

Actual Test Data (Cartridge Only)

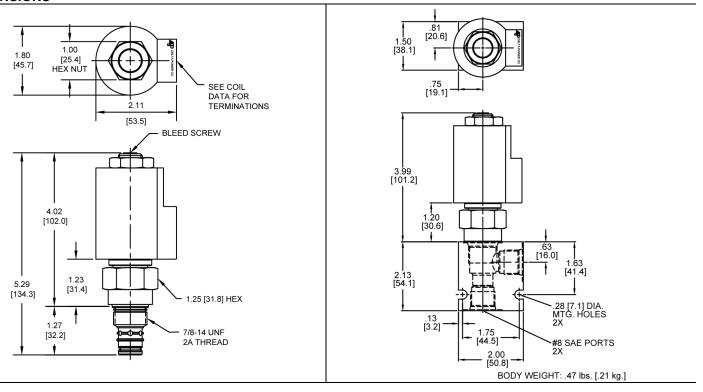


VALVE SPECIFICATIONS

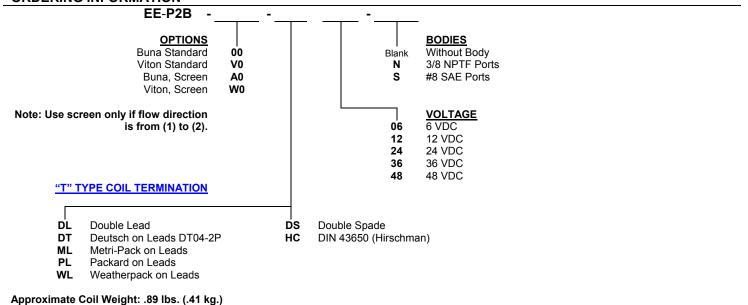
Nominal Flow	0-9 GPM (0-34 LPM)
Max System Pressure	3000 PSI (207 bar)
Typical Hysteresis	5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temperature Range	-40° to 250° F (-40° to 120° C)
Weight	.31 lbs. (.14 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm)
Cavity	<u>DELTA 2W</u>
Cavity Form Tool (Finishing)	40500000
Seal Kit	21191202

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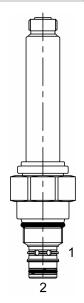
ORDERING INFORMATION



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EE-P2C 2 Way, Normally Open, Proportional Flow Control Valve



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, proportional flow control valve.

OPERATION

When de-energized the EE-P2C allows flow from (1) to (2).

When energized, the cartridge's spool moves to restrict the (1) to (2) flow path. Flow orifice is inversely proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- · Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL



Uses "T" Tecnord coil.

Requires use of a compensator to give pressure compensated flow control function.

For best performance valve must be purged of air.

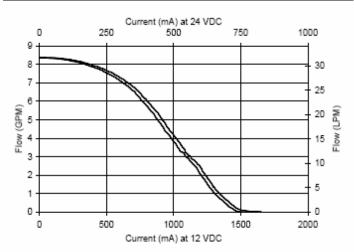
Locate below reservoir or add check valve to return.

Recommended vehicle installation is Tube Down or Horizontal after purging. (Air work out of valve) Fasting purge position during bleeding/Start up is with the tube up. (Air works out of valve).

Recommended PWM Frequency 200Hz, for questions consult Factory for specific electrical signal recommendations.

PERFORMANCE

Actual Test Data (Cartridge Only)

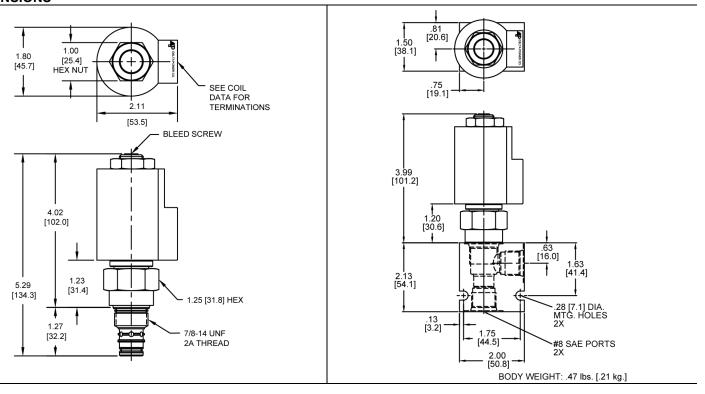


VALVE SPECIFICATIONS

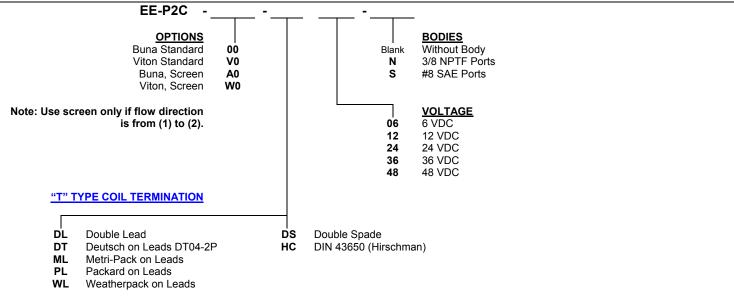
Nominal Flow	0-9 GPM (0-34 LPM)
Max System Pressure	3000 PSI (207 bar)
Typical Hysteresis	5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temperature Range	-40° to 250° F (-40° to 120° C)
Weight	.83 lbs. (.38 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm)
Cavity	DELTA 2W
Cavity Form Tool (Finishing)	40500000
Seal Kit	21191202

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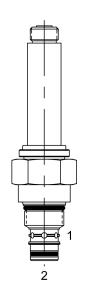


Approximate Coil Weight: .89 lbs. (.41 kg.)

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EE-PRB 2 Way, Normally Closed, Proportional Relief Valve



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated spool type hydraulic relief valve.

OPERATION

The EE-PRB blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset a spring induced force. As solenoid current is increased, it offsets a portion of this force, resulting in a lower relief pressure.

Can be infinitely adjusted across a prescribed range using a variable electric input. Pressure output is inversely proportional to DC current input. This valve is intended for use as a pressure limiting device in demanding applications.

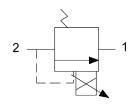
With full current applied to the solenoid, the valve will free flow from (2) to (1), at approximately 50 PSI

Note: Backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL





Great for fan drive motor control.

For best performance valve must be purged of air.

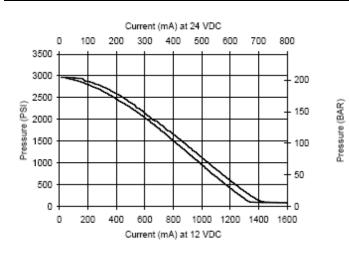
Locate below reservoir or add check valve to return.

Recommended vehicle installation is Tube Down or Horizontal after purging. (Air work out of valve) Fasting purge position during bleeding/Start up is with the tube up. (Air works out of valve).

Recommended PWM Frequency 200Hz, for questions consult Factory for specific electrical signal recommendations.

PERFORMANCE

Actual Test Data (Cartridge Only)

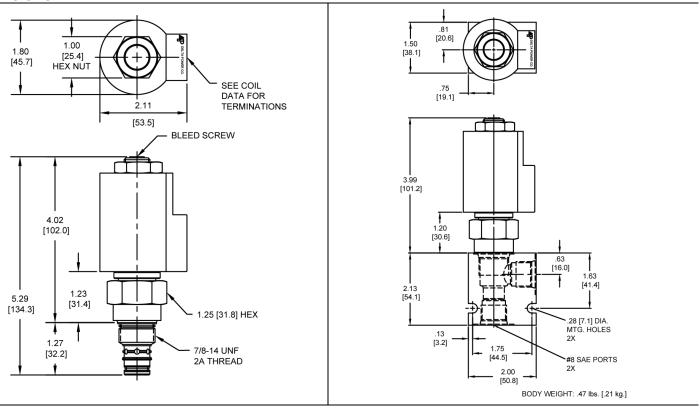


VALVE SPECIFICATIONS

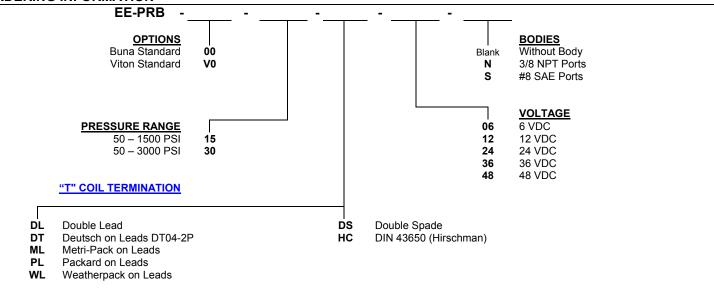
Nominal Flow	0-12 GPM (0-45 LPM)
Operating Range	50 - 3000 PSI (3.4-207 bar)
Typical Hysteresis	10% Max
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temperature Range	-40° to 250° F (-40° to 120° C)
Weight	.78 lbs. (.35 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm)
Cavity	<u>DELTA 2W</u>
Cavity Form Tool (Finishing)	40500000
Seal Kit	21191202

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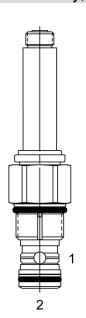


Approximate Coil Weight: .89 lbs. (.41 kg.)

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ET-PRB 2 Way, Normally Closed, Proportional Relief Valve



DESCRIPTION

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally closed, pilot operated relief valve.

OPERATION

The ET-PRB blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset the a spring induced force. As solenoid current is increased, its force offsets a portion of the spring force, resulting in a lower relief pressure.

Can be infinitely adjusted across a prescribed range using a variable electric input. Pressure output is inversely proportional to DC current input. This valve is intended for use as a pressure limiting device in demanding applications.

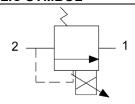
With full current applied to the solenoid, the valve will free flow from (2) to (1) at approximately 50 PSI.

Note: Backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.

HYDRAULIC SYMBOL





Great for fan drive motor control

For best performance valve must be purged of air.

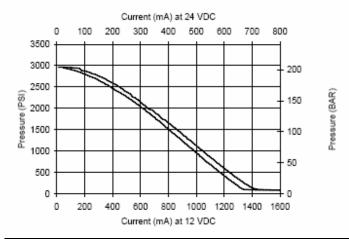
Locate below reservoir or add check valve to return.

Recommended vehicle installation is Tube Down or Horizontal after purging. (Air work out of valve) Fasting purge position during bleeding/Start up is with the tube up. (Air works out of valve).

Recommended PWM Frequency 200Hz, for questions consult Factory for specific electrical signal recommendations.

PERFORMANCE

Actual Test Data (Cartridge Only)

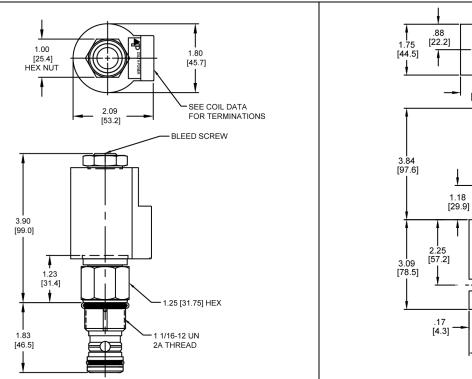


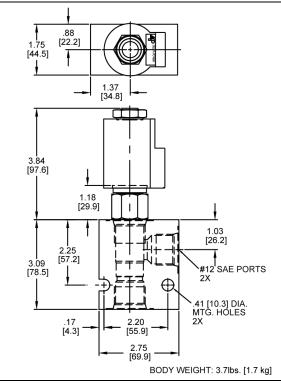
VALVE SPECIFICATIONS

Nominal Flow	0-30 GPM (0-114 LPM)
Operating Range	50-3000 PSI (3-207 bar)
Typical Hysteresis	5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temperature Range	-40° to 250° F (-40° to 120° C)
Weight	.77 lbs. (.35 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (92 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm)
Cavity	TECNORD 2W
Cavity Form Tool (Finishing)	40500032
Seal Kit	21191300

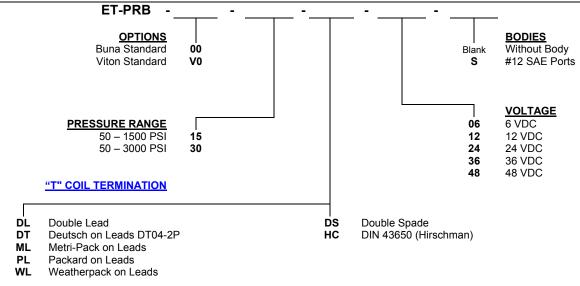
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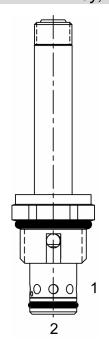


Approximate Coil Weight: .89 lbs. (.41 kg.)

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EE-PRD 2 Way, Normally Open, Proportional Relief Valve



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, hydraulic relief valve.

OPERATION

The EE-PRD blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset the electrically induced solenoid force.

Can be infinitely adjusted across a prescribed range using a variable electric input. Pressure output is proportional to DC current input. This valve is intended for use as a pressure limiting device in demanding applications

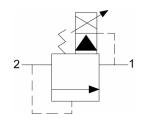
With no current applied to the solenoid, the valve will free flow from (2) to (1) at approximately 50 PSI.

Note: Backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL





Uses "P" Power coil.

If low voltage is expected on the machine, 12 or 24 volt systems will require the use of 10 volt or 20 volt coils respectively. Consult Factory for availability of these coil options.

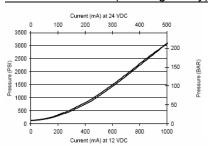
For best performance valve must be purged of air.

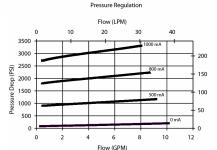
Locate below reservoir or add check valve to return.

Recommended PWM Frequency 200Hz, for questions consult Factory for specific electrical signal recommendations.

PERFORMANCE

Actual Test Data (Cartridge Only)



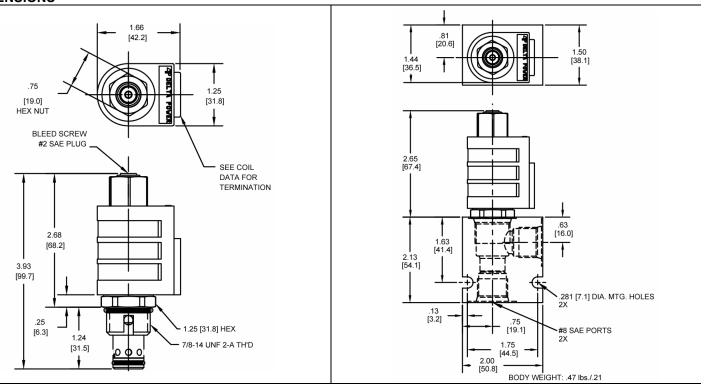


VALVE SPECIFICATIONS

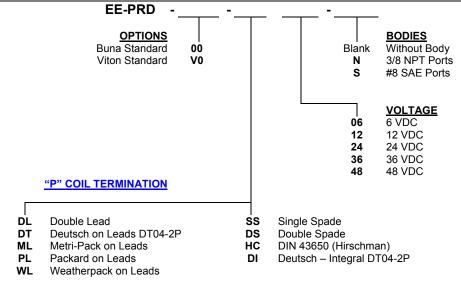
Nominal Flow	0-12 GPM (0-45 LPM)
Operating Range	50-3000 PSI (3-207 bar)
Typical Hysteresis	5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temperature Range	-40° to 250° F (-40° to 120° C)
Weight	.30 lbs. (.13 kg)
	General Purpose Hydraulic
Operating Fluid Media	Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Form Tool (Finishing)	40500000
Seal Kit	21191202

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ORDERING INFORMATION



Approximate Coil Weight: .42 lbs. (.19 kg.)

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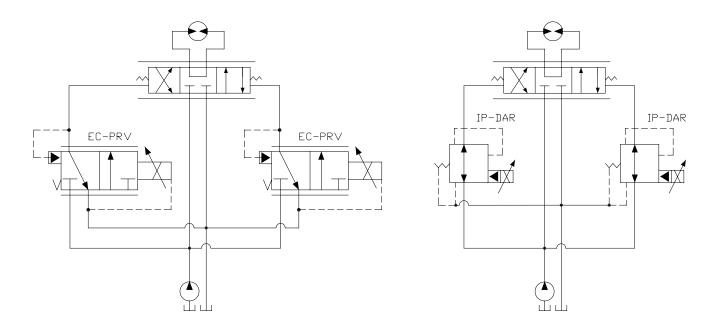


Proportional 3W Valves

	GPM	PSI	LPM	BAR	MODEL	PAGE
	1	500	4	34	IP-DAR	604
	2	500	8	34	EC-PRV	468

Typical Schematic

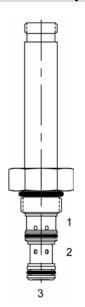
Typical application for the EC-PRV and IP-DAR is for a soft shift and flow control, used in "Powershift" transmissions, four wheel braking modulation systems, and soft shift PTO engagement systems.



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EC-PRV 3 Way 2 Position, Proportional Pressure Reducing/Relieving Valve



DESCRIPTION

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 3 way 2 position, proportional pressure reducing/relieving valve.

OPERATION

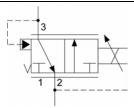
When de-energized the EC-PRV allows flow from (3) to (2) and blocks flow at (1).

When energized, the actuator creates a force proportional to the pressure that will be regulated at port (3). Oil is supplied from port (1) to (3) until desired pressure is reached. If pressure at port (3) exceeds desired level, excess oil is vented to port (2) until desired level is reached.

FEATURES

- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

HYDRAULIC SYMBOL



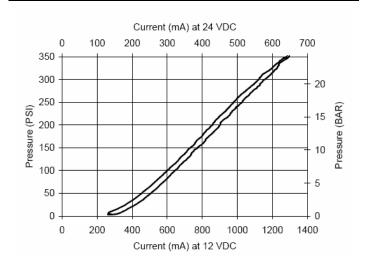


If low voltage is expected on the machine, 12 or 24 volt systems will require the use of 10 volt or 20 volt coils respectively. Consult Factory for availability of these coil options.

Other configurations for other pressure ranges available. Consult Factory for electrical signal recommendations.

PERFORMANCE

Actual Test Data (Cartridge Only)



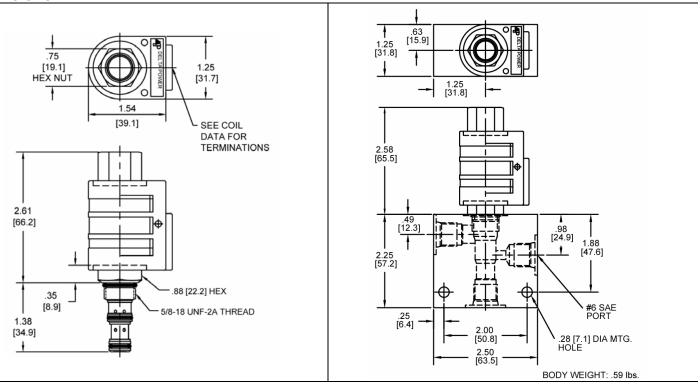
VALVE SPECIFICATIONS

Nominal Flow	2 GPM (8 LPM)
Max Operating Pressure	500 PSI (35 bar)
Max Differential Pressure	300 PSI (21 bar)
Typical Hysteresis	5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temperature Range	-40° to 250° F (-40° to 120° C)
Weight	.18 lbs. (.08 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	3-5 ft-lbs (4.1-6.8 Nm)
Cavity	MINI 3W
Cavity Form Tool (Finishing)	40500004
Seal Kit	21191010

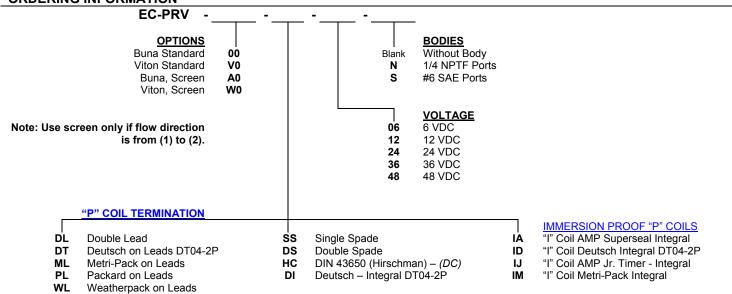
ABOVE CURVE IS WITH HYDRAULIC OIL 150 SSU AT 100° F

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ORDERING INFORMATION



Approximate Coil Weight: .42 lbs. (.19 kg.)

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